



Signal® Mirror Replacement Sheet

2003-2006 GMT800 – LH EC / RH Muth *Signal*® Mirror



PROBLEMS OR QUESTIONS?

Technical Assistance is available by calling
Muth Mirror Systems Technicians at:

1-800-844-6616

Monday through Friday
Between 8:00 a.m. and 5:00 p.m. CST

Or through the Muth web site: www.muthco.com

Or via E-mail: techsupport@muthco.com

Part Numbers - Complete Kit: 220-0338-H

Service Part Numbers - Left Side Electro-Chromic *Signal*® Mirror/Heated: 220-0338-D1, Right Side *Signal*® Mirror/Heated: 220-0338-P1

THE safety accessory of the 21st Century.™

Signal® mirror Replacement – Always wear Safety Glasses (or goggles) & Sturdy Gloves.

Signal® mirror replacement is possible without removing the mirror housing from the vehicle.



LH Electro-Chromic (EC) / RH Signal® Mirror Replacement

Apply protective tape on old glass surface to protect from breaking glass during removal process. Push on the bottom edge of the old mirror to manually pivot the top fully outward. Insert a small pry bar or flat screwdriver in between the mirror mount and the back plate. Carefully pry until the top of the old mirror is dislodged from the mirror housing. Disconnect all wire connections behind old mirror and remove it from mirror housing. **Note:** Remove rubber boot from around motor.



Have a second person hold the new *Signal®* mirror next to the housing. Reconnect the wires to the new *Signal®* mirror (the heater wires are interchangeable). Tuck all wiring harnesses behind motor actuator. Align new *Signal®* mirror with motor mount. While wearing a glove, press with the palm of your hand until the new *Signal®* mirror snaps into place. **CAUTION: Do not press using your fingers as this will cause mirror distortion. All pressure should be uniformly distributed over the glass to prevent distortion spots on EC mirror and avoid damaging/breaking the new *Signal®* mirror. The pressure should be applied in the location of the motor behind the glass. Pressing on the perimeter of the new *Signal®* mirror will cause the mirror to break.** Check to make sure the new *Signal®* mirror is properly seated to prevent the new *Signal®* mirror from falling off in the future.

**** Warranty does not cover damage due to incorrect installation. Warranty excludes labor, broken glass, or other situations that cause harm to the product after it has been shipped from the factory--such as damage, unreasonable use, modifications, or alterations.**

Muth products are protected by these, and other pending, United States Patents: 6,749,325 6,700,123 6,257,746
D430,088 D429,202 D428,842 D428,373 D428,372 D427,128 6,076,948 D426,507 D426,506 D425,466 6,045,243 6,005,724 D409,540
5,788,357 D394,833 5,619,375 5,619,374 5,528,422 5,481,409 D363,920 5,361,190 5,355,284 5,207,492 5,128,659 5,014,167 5,005,009