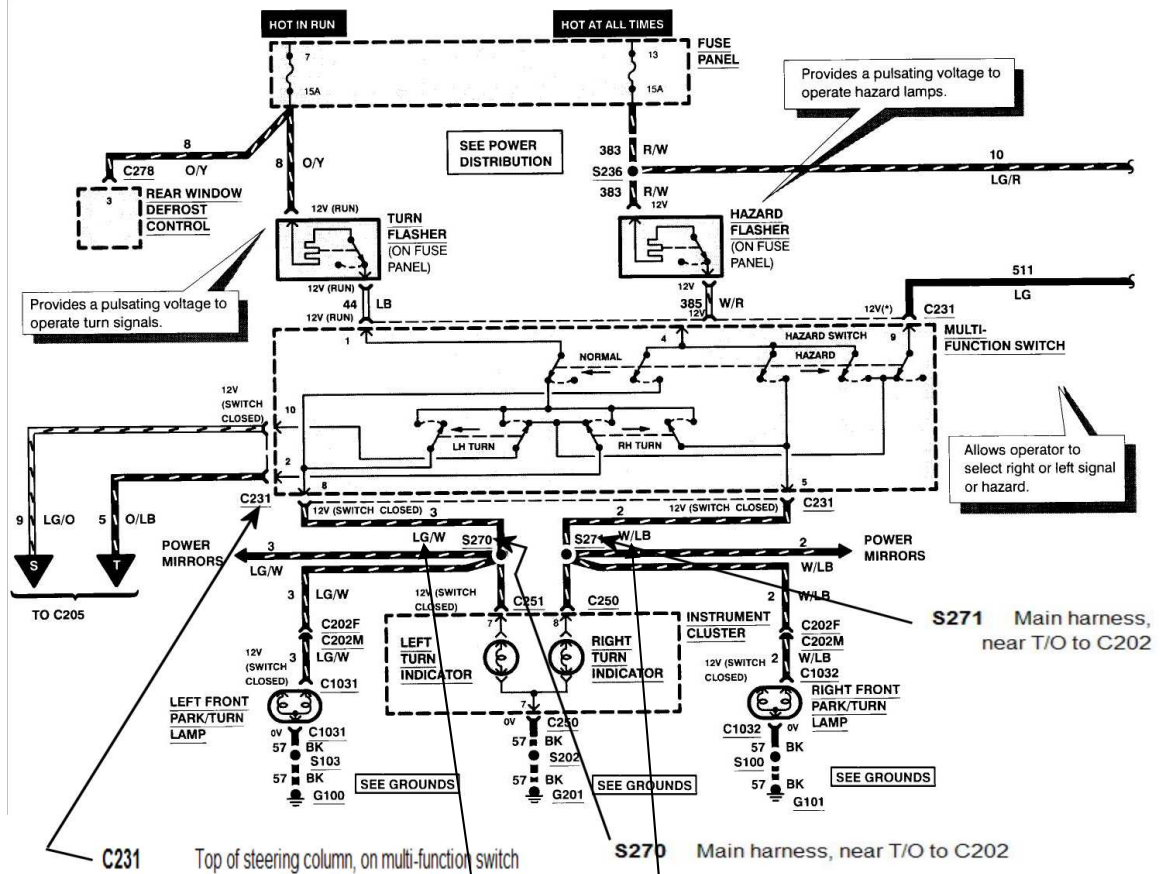


Wiring:



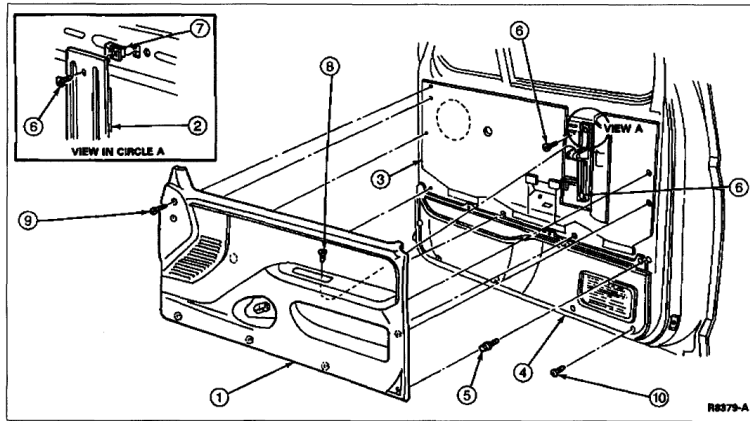
LH = Light Green with White stripe Wire
 RH = White with Light Blue Wire
 Location: Between splice S270/271 and multi-function switch on top of steering column

Door Panel removal

1. Disconnect the battery ground cable.

NOTE: On vehicles equipped with EEC, when the battery has been disconnected and reconnected, some abnormal drive symptoms may occur while the EEC processor relearns its adaptive strategy. The vehicle may need to be driven **10 miles** to relearn the strategy.

2. Remove the door trim panel and watershield.
3. Disconnect power window motor wire from wire harness connector.
4. Check inside the door to make sure electrical wires are not in line with holes to be drilled in the door inner panel. Using a **12.7mm (1/2-inch)** diameter drill bit, drill two holes in the door inner panel at the drill dimples located opposite the two unexposed motor drive retainer screws.
5. Remove the three motor mount retainer screws using two drilled holes and existing larger hole access to screw heads.
6. Push the motor toward the outside sheet metal to disengage the motor and drive from the regulator gear. After the motor and drive are disengaged, prop the window in full UP position.
7. Remove the motor and drive from inside the door.

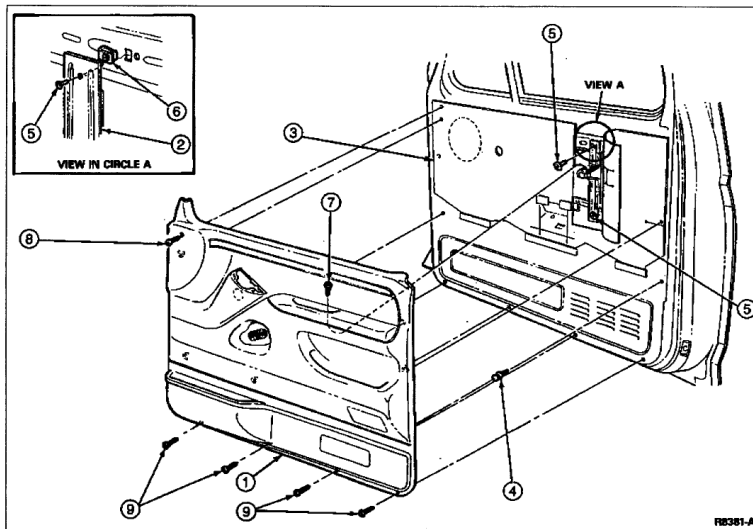


DOOR TRIM PANEL AND ARM REST, LO-SERIES, F-150-250-350, F-SUPER DUTY CHASSIS CAB AND BRONCO (LEGEND)

Item No.	Part Number	Description
1	23942	Door Trim Panel
2	24022	Armrest Support
3	Ref.	Watershield
4	Ref.	Map Compartment
5	N802900-S	Pushpin
6	58911-558	Screw and Washer Assembly 1-2 Nm (8-17 In-Lb)

Item No.	Part Number	Description
7	N802539-S100	Spring Nut (2 Req'd Each Side)
8	58930-S2	Screw (1 Req'd Each Side)
9	N806578-858	Screw and Washer (1 Req'd Each Side)
10	N801157-558	Screw (5 Req'd Each Side)

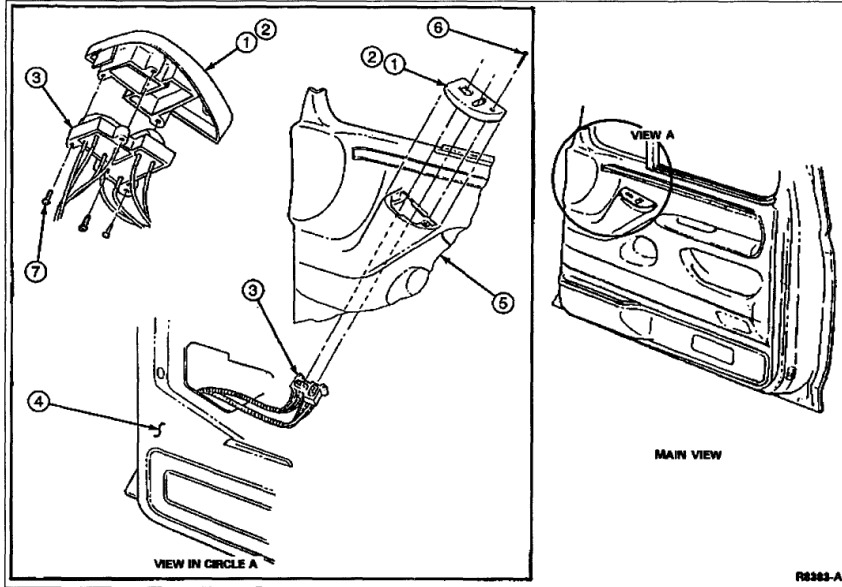
CR8380-A



DOOR TRIM PANEL, HI-SERIES, F-150-250-350, F-SUPER DUTY AND BRONCO (LEGEND)

Item No.	Part Number	Description
1	23942	Door Trim Panel
2	24022	Armrest Support
3	Ref.	Watershield
4	N802900-S	Pushpin (6 Req'd Each Side)
5	58911-558	Screw and Washer 1-2 Nm (8-17 In-Lb)
6	N802539-S100	Spring — Nut
7	58930-S2	Screw (1 Req'd Each Side)
8	N806578-858	Screw and Washer (1 Req'd Each Side)
9	N801157-558	Screw and Washer Assembly (4 Req'd Each Side)

CR8382-A



DOOR WINDOW REGULATOR CONTROL AND DOOR LOCK SWITCH ASSEMBLY, F-150-250-350, F-SUPER DUTY CHASSIS CAB AND BRONCO (LEGEND)		
Item No.	Part Number	Description
1	14A335	Window Regulator Control Housing (Driver Side)
2	14A335	Window Regulator Control Housing (Passenger Side)
3	Ref.	Window Regulator Control Wiring
4	Ref.	Door Inner Panel
5	Ref.	Door Trim Panel
6	NB04992-358	Screw and Washer (1 Req'd Each Side)
7	55928-S2	Screw (3 Req'd Each Side)

Installation

1. Install a new motor and drive assembly and engage the motor to the regulator. Tighten motor retaining screws to **5.6-9.6 N-m (50-85 in-lb)**.
2. Install two pieces of Pressure-Sensitive Waterproof Tape D6AZ-19627-A or equivalent body tape (**25.4mm [1 inch] square**) over drilled holes.
3. Connect power window motor wiring. Connect battery ground cable.
4. Remove glass prop and check window operation.
5. Make sure door drain holes are open.
6. Install trim panel.